# Heat resistant (130°C or below)

Fiber units Fiber units Related Heat resistant (250 to 350°C) Heat resistant (180 to 200°C) products P.80 O P.85



# Fiber units for ambient temperatures of 130°C or below

This heat resistant series offers most models in the industry at 30 models (according to in-house survey)

# Non-protruding cables Space-saving

Because the cables of NF25-DH and NF25-TH heat resistant nut type fiber units do not protrude even when mounted to the conveyer side, no extra space is needed. Also, they eliminate worries regarding cable breakage caused by snagging on tools during work.





Low cost nut type→P.35 Flexible R2 mm nut type→P.58

# Fiber units with 45° angle light axis and different sleeve lengths

An angled light axis is needed when mounting workpieces for detecting transparent glass substrates with through-beam type fibers. The light axis of the NF-TH06 is angled at 45° and the sleeve lengths for the emitting and receiving fibers differ, making it possible to simplify the mounting jig and installation.

# NF-TH06 45° light axis and different sleeve lengths Sleeve length 25 mm Sleeve length 10 mm 15 mm

### Angle detection using conventional fiber units

### Vertical mounting

The light passes through the glass and detection is unstable when installed vertically to a glass substrate.



### Angled mounting

Although the detection is stable, mounting bracket with a complex shape is needed when mounting at an angle.



### NF-TH06 provides stable detection and simple mounting



### **Photoelectric** Sensors

Specialized Photoelectric Sensors

Laser Displacement **Sensors** 

### **Fiber Units**

Easy mounting

Thread type

Cylindrical type

Sleeve type

Flexible R4/R2

Flexible R1/R2

Retro-reflective

Small object

detection

Screen/Array

Limited diffuse

Narrow view/ wafer mapping

### Heat resistant

Chemical

resistant Vacuum

resistant Liquid level/liquid leakage,

water detection

through-beam type

Correct use



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Small object detection

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### Heat resistant

Chemical resistant

Vacuum resistant

Liquid level/liquid leakage/ water detection

Lens for through-beam type

Correct use

# Heat resistant <130°C or below> fiber units (through-beam type)

Туре			Features/dimensions (mm)	Sensing distance (mm)			Ambient	Min. bending	
		ре		D3RF	D2RF	BRF	temperature	radius (mm)	Model
Through-beam type			Nut type, Free cut  10.5  2000  7  04.4  Lens: PC  M4 P-0.7  3.5  Polyamide (PA6)	7-EL 2,000 6-UL 1,100 5-PL 1,000 4-LG 900 3-ST 600 2-PS 300 1-HS	Long 750 Std 500 Fast 170	300	-40 to +105°C	R25	NF25-TH Space-saving
	eam type	105°C	Side view, Free cut  1.3 2.8 3.6 BK7 SUS303 01 Detecting part detail	7-EL 3,500 1,200 6-UL 2,300 6-UL 2,000 4-LG 170 170 4-LG	1,300 Std 700 Fast 400	500	-40 to +105°C	R10	NF-TS22M
	Through-k		of sleeve: 25 mm long and 10 mm long, 45° angle light axis, Heat resistant, Free cut  2.2 25 15 1000  1 SUS304 o2.5 SUS303 PC  1 SUS304 o2.5 SUS303 PC  1 Chamlering 45° Light axis angle  2.2 10 15 1000  2.5 SUS303 PC  1 1000  2 1 1000  2 2 1 10 15 1000  2 2 1 10 15 1000  2 2 1 10 15 1000  2 2 1 10 15 1000  2 2 1 10 15 1000  2 2 1 10 15 1000  2 2 1 10 15 1000  2 2 1 10 15 1000  2 2 1 10 15 1000  2 3 1 10 15 1000  2 4 1 10 15 1000  2 5 1 10 15 1000  2 6 1 10 15 1000  2 7 1 10 15 1000  2 8 1 10 10 10 10 10 10 10 10 10 10 10 10 1	7-EL 100 6-UL 55 5-PL 50 4-LG 4-LG 40 3-ST 30 2-FS 10 1-HS	Long 28 Std 20 Fast 15	16	-40 to +105°C	R10	NF-TH06
		100°C	3 12 2000	7-EL 2,400 6-UL 1,400 300 5-PL 1,000 4-LG 900	Long 700 Std 400 Fast 200	300	-40 to +100°C (Note)	R25	NF-TH01  Low cost

•Install with an ambient humidity between 35 and 85%. In the case of 85% RH, the ambient temperature should be between 0 and 40°C. Note: Light intensity retention rate of 90% or above after 2000 continuous work hours.



# Photoelectric Song Series

### Photoelectric Sensors

Specialized Photoelectric Sensors

Laser Displacement Sensors

### Fiber Units

Easy mounting

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Cylindrical type

Sleeve type

Flexible R4/R2

Flexible R1/R2

Retro-reflective

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detection

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### Heat resistant

Chemical resistant

Vacuum resistant

Liquid level/liquid leakage water detection

Lens for through-beam type

Correct use

### Heat resistant <130°C or below> fiber units (diffuse type)

Туре		20	Frehwes/dimensions/	Sensing distance (mm)			Ambient	Min. bending	Model
	ıyı	Je	Features/dimensions (mm)	D3RF	D2RF	BRF	temperature	radius (mm)	Model
Diffuse type	e type	105°C	Free cut  12 2000  10 2.4 6.8  6.8  Lens: PC M6 P=1.0  Polyamide (PA6)	7-EL 650 6-UL 350 6-PL 280 4-LG 240 3-ST 175 2-PS 100 1-HS 25	Long 120 Std 80 Faut 25	15	-40 to +105°C	R25	NF25-DH (Space-saving)
	Diffuse		Free Cut 91.0 × 2 18 2000  M6 × P0.75 (brass with nickel plating)  M6 × P0.75 (brass with nickel plating)	7-EL 950 6-UL 250 500 130 5-PL 1-HS 450 4-LG 40	Long 300 Std 180 Fast 80	160	-40 to +105°C	R25	FD-3SD1(100) Standard item
		100°C	Pree cut  02.5 SUS  06.5 SUS  06.7 S	7-EL 850 8-UL 275 6-UL 2-FS 550 1-70 5-PL 1-HS 450 4-LG 375	Long 250 Std 150 Fast 50	110	-40 to +100°C (Note)	R25	NF-DH02 Low cost

- ●The sensing distances for the diffuse type fiber units are values on 500 × 500 mm white paper (1000 × 1000 mm white paper for NF25-DH).
- •Install with an ambient humidity between 35 and 85%. In the case of 85% RH, the ambient temperature should be between 0 and 40°C.

Note: Light intensity retention rate of 85% or above after 1000 continuous work hours.

# **Heat resistant reflector**

Possible to detect as retro-reflective type if the SW50 heat resistant reflector is used for the heat resistant diffuse type fiber. Demonstrates its strength in transparent object detection under high temperatures.

Reflector heat resistant to 300°C



SW50 ø80 x 20 mm (ø50 mm reflective surface)

Glass bottle detection under high temperatures



